

# Manual E2 – How to the Replace Motion Controller Board – V1.0

Tool:

- ① 2mm hex wrench



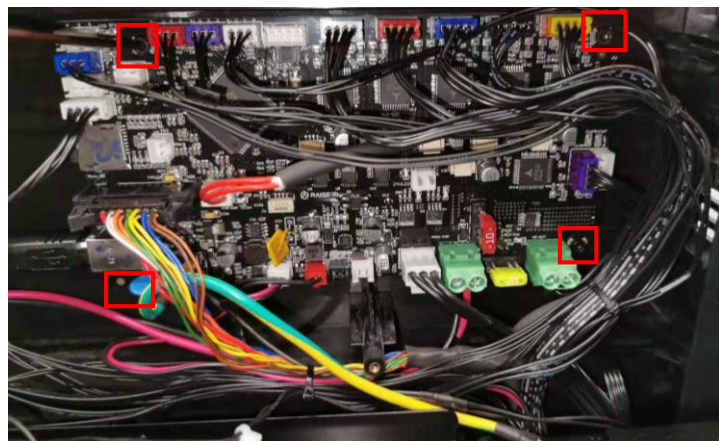
1. Power off the printer and remove the touch screen back cover with the 2mm hex wrench.



2. Remove every cable on the controller board.

**Note:** It's recommended that you put labels on the cable in case of confusion.

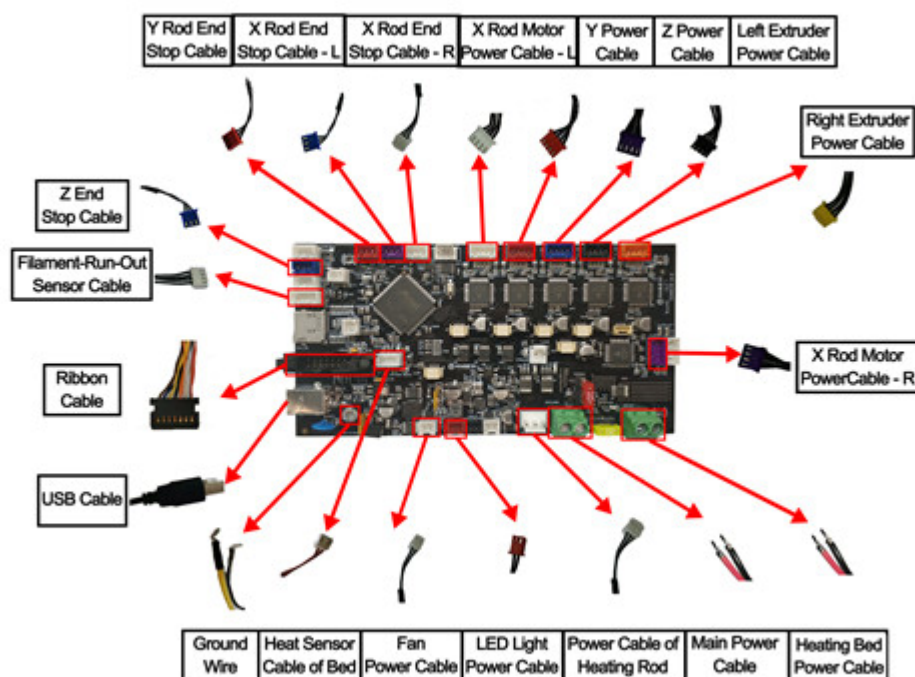
Remove four screws marked in red with a 2mm hex wrench.



3. Prepare a new board and replace the old one with it. Reinstall the screws and plug every cable into the board.



4. The following picture is the detail of every cable: Each color of cable's connector corresponds to the same color of interface.



5. Install the touchscreen back cover with the 2mm hex wrench.



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