

Manual E2 – How to Replace the X Belt Buckle - V1.0

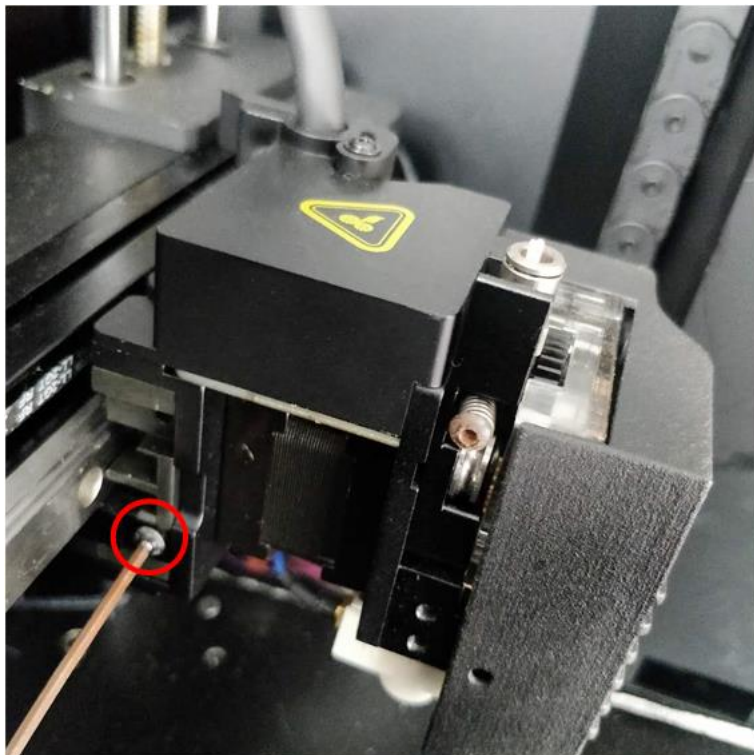
*There are two X belts on the printer. On each end of them, there is one belt buckle. This guide can be referenced for each of the four X belt buckles.

Required tool:

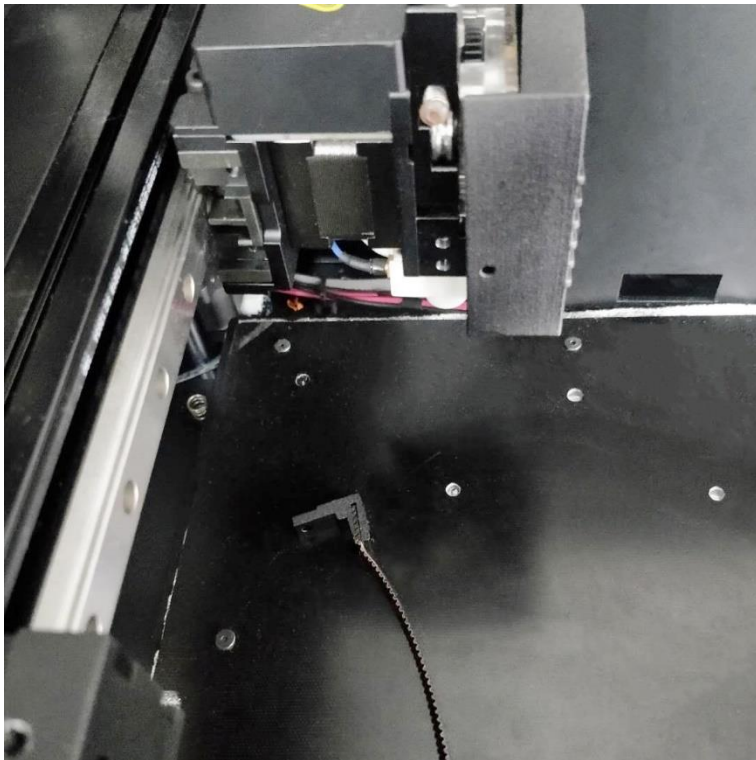
- ① 2mm hex wrench



1. Remove the screw with a 2mm hex wrench, as shown in the following figure.



2. Remove the belt buckle from the extruder.



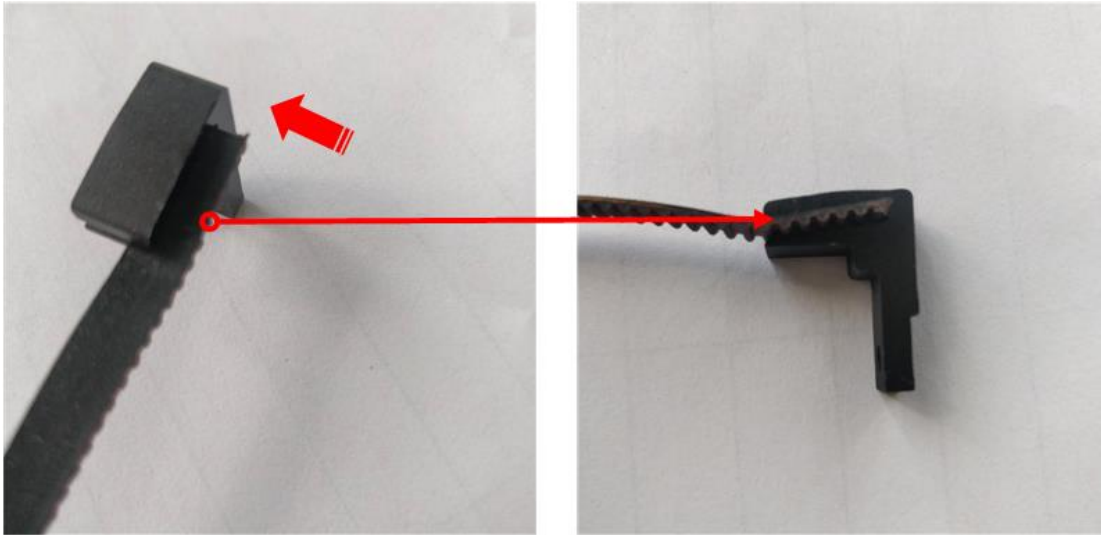
3. Slide the belt in the direction shown in the picture below and move it out in the direction of the grooves.

NOTE: Gently slide the belt buckle along the belt groove. Do not pull the belt out from the belt buckle against the direction of the grooves.

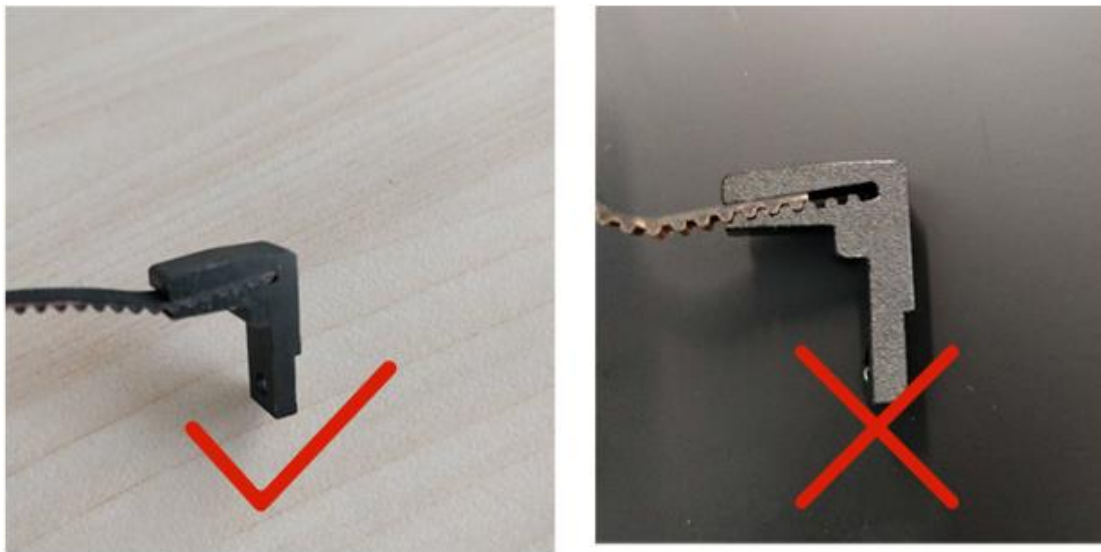


- Reassembly -

4. Prepare a new X belt buckle.
5. Slide the X belt into the new buckle to make sure the belt is aligned with the teeth of the belt buckle.



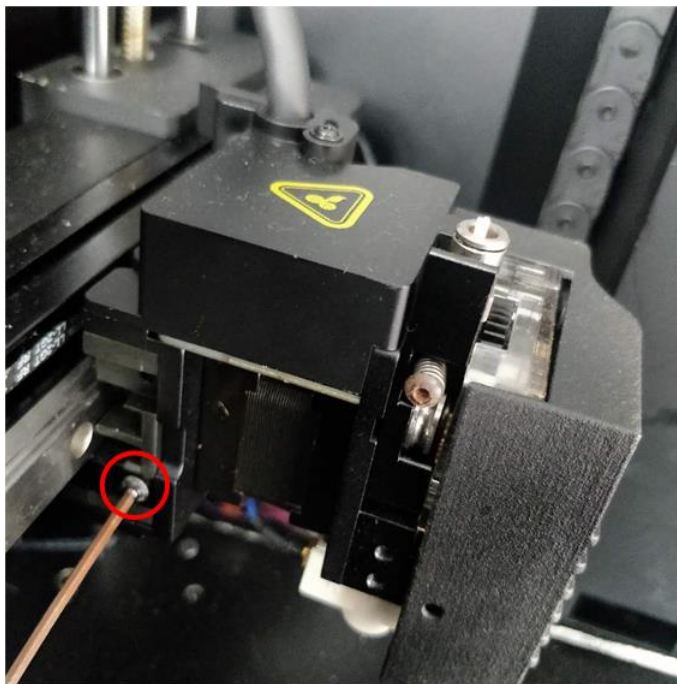
NOTE: The X belt should be installed all the way into the back of the belt buckle.



6. Fold the belt over the clip and install it back onto the print head.



7. Reinstall the clip with the 2mm screw.



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- END -



America | Asia | Europe

Sales & Business: sales@raise3d.com

Technical Support: help.raise3d.com

For any other inquiries: inquiry@raise3d.com